

Work Order ID 119576-1

\*119576\*

November-21-14 11:54:50 AM

Page 1

Item ID: D350-561-141

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Single Mirror Installation RH

Start Date: 5/15/14 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 5/15/14 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

DAS  
38  
9-89

\*100\*

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile and create labels per PPP D350-561-141

CHG003

DAS  
46  
9-89

1x

DEC 02 2014

105

Pick Kit

0.00

\*105\*

Packaging

Packaging

Memo

0.00

1x

Shf  
14/10/12

110

QC4- 100% Inspect kits for completeness

0.00

DAS  
46  
9-89DAS  
38  
9-89

\*110\*

QC

Quality Control

Memo

0.00

1x

DEC 02 2014

DEC 11 1919

DEC 11 1919

# Work Order ID 119576

November-21-14 11:54:50 AM

\*119576\*

Page 2

Item ID: D350-561-141 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Single Mirror Installation RH  
 Start Date: 5/15/14 Start Qty: 2.00 \*2\* Cust Item ID:  
 Required Date: 5/15/14 Req'd Qty: 2.00 \*2\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
*120*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-561-141								
130	QC21- Final Inspection - Work Order Release	0.00							
*130*									
QC	Memo	0.00							
Quality Control									

121539

DAS  
06  
9-89

DEC 02 2014

14/12/2

11-12-02





# Picklist Print

November-21-14 11:54:49 AM

Page 1

Work\*Order ID: 119576

\*119576\*

Parent Item: D350-561-141

\*D350-561-141\*

Parent Item Name: Single Mirror Installation RH

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev  
B 10.02.16 per ecn 10-523 EC verified by: DD IPP Rev:C add pick kit  
DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD  
DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2011-101

Manufactured

No

105

Each

74.0000

1

2

\*D2011-101\*

Mirror 6"

\*\*

DAS  
46  
9-89

DAS  
38  
9-89

Location

Loc Qty

Loc Code

FG

2

106348

2

ST381

47

122000

47

ST384

25

113569

1

117810

24

D2012-105

Manufactured

No

105

Each

11.0000

1

2

\*D2012-105\*

Arm (31.06)

\*\*

DAS  
46  
9-89

DAS  
38  
9-89

Location

Loc Qty

Loc Code

st376

11

110158

4

113670

3

121494

4

DEC 02 2014

DAS  
46  
9-89

DAS  
26  
9-89



# Picklist Print

November-21-14 11:54:49 AM

Page 2

Work Order ID: 119576

Parent Item: D350-561 141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

D2012-107

Manufactured No

105 Each

17.0000

1 2

\*D2012-107\*

Clevis

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

DAS  
08  
9-89  
11/27/14

Location

Loc Qty

Loc Code

WA004

17

121985

1

122241

12

124102

4

D2012-111

Manufactured No

105 Each

36.0000

1 2

\*D2012-111\*

Bracket

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

Location

Loc Qty

Loc Code

ST001

36

112972

36

D2012-115

Manufactured No

105 Each

4.0000

1 2

\*D2012-115\*

Bracket, Clevis

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

Location

Loc Qty

Loc Code

ST001

4

105099

4

D2022-101

Manufactured No

105 Each

209.0000

2 4

\*D2022-101\*

Spacer

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

Location

Loc Qty

Loc Code

ST002

55

117874

51

92861

4

ST025A

154

103016

50

106235

24

107903

80

DEC 02 2014

November-21-14 11:54:49 AM

Shop Packet Print

Page 2





# Picklist Print

November-21-14 11:54:49 AM

Page 3

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

D3629-1

Manufactured No

105

Each

16.0000

1 2

\*D3629-1\*

Bracket

DAS  
38  
9-89

\*\*

DAS  
27  
8-89

DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST053

16

113674

16

D3635-1

Manufactured No

105

Each

20.0000

1 2

\*D3635-1\*

Gasket

DAS  
38  
9-89

\*\*

DAS  
27  
8-89

DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST052

20

94552

20

D3646-1

Manufactured No

105

Each

17.0000

1 2

\*D3646-1\*

Arm

DAS  
38  
9-89

\*\*

DAS  
27  
8-89

DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST377

17

101105

1

110365

1

113495

5

119682

10

D3646-3

Manufactured No

105

Each

8.0000

1 2

\*D3646-3\*

Arm

DAS  
38  
9-89

\*\*

DAS  
27  
8-89

DAS  
46  
9-89

Location

Loc Qty

Loc Code

ST377

8

113496

5

121663

3

November-21-14 11:54:50 AM

Shop Packet Print

Page 3



# Picklist Print

November-21-14 11:54:50 AM

Page 4

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

D4070-041

Manufactured No

105

Each

10.0000

2

4

\*D4070-041\*

Clamp

DAS  
46

68-6  
8E  
SVC

\*\*

DAS  
27

11/12/11

Location

Loc Qty

Loc Code

ST085

10

114303

10

4

AN3-5A

Purchased No

105

Each

316.0000

6

12

\*AN3-5A\*

Bolt

DAS  
46

DAS  
38  
9-89

\*\*

DAS  
27

11/12/11

Location

Loc Qty

Loc Code

ST350

316

117423

6

124561

2

m126559

92

m129507

38

m130325

178

6

AN3-6A

Purchased No

105

Each

205.0000

1

2

\*AN3-6A\*

Bolt

DAS  
46

DAS  
38  
9-89

\*\*

DAS  
27

11/12/11

Location

Loc Qty

Loc Code

ST349

205

M127044

4

M128739

101

M130466

100

0



# Picklist Print

November-21-14 11:54:50 AM

Page 5

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

AN4-5A

DAS  
38  
9-89

Purchased

No

105

Each

262.0000

3

6

**\*AN4-5A\***

BOLT

DAS  
46  
9-89

\*\*

DAS

27

9-89

Location

Loc Qty

Loc Code

CA

43

m129682

43

ST346

219

120562

115

15247

4

m127817

100

AN4-10A

DAS  
38  
9-89

Purchased

No

105

Each

56.0000

1

2

**\*AN4-10A\***

Bolt

DAS  
46  
9-89

\*\*

DAS

27

9-89

Location

Loc Qty

Loc Code

CA

18

M129682

18

ST345

38

M127815

14

M130466

24





# Picklist Print

November-21-14 11:54:50 AM

Page 6

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0363J

Purchased

No

105

Each

1,807.000

8

16

\*NAS1149D0363.I\*

Washer

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

12/12/11

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

223

m123441

5

m126319

8

m130358

210

ST510a

977

m128429

977

NAS1149D0463J

Purchased

No

105

Each

7,101.000

8

16

\*NAS1149D0463.I\*

WASHER

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

12/12/11

Location

Loc Qty

Loc Code

CA

459

M129682

459

ST260a

6523

M129390

1593

M130799

4930

ST269

119

16941

8

M126221

20

M127813

6

M127904

16

M128591

44

M128995

25

November-21-14 11:54:50 AM

Shop Packet Print

Page 6



# Picklist Print

November-21-14 11:54:50 AM

Page 7

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

MS21042L3

Purchased

No

105

Each

1,918.000

4

8

\*\*

11/21/14

\*MS21042L3\*

Nut

DAS  
46  
9-89

DAS  
39  
9-89

## Location

## Loc Qty

## Loc Code

ST305

1918

I23900

247

M126275

8

M127410

11

M127831

41

M128401

34

M128754

77

M130799

1000

MT30922

500

8

DAS  
16  
9-89





# Picklist Print

November-21-14 11:54:50 AM

Page 8

Work Order ID: 119576

Parent Item: D350-561-141

Parent Item Name: Single Mirror Installation RH

\*119576\*

\*D350-561-141\*

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 2.00

Required Qty: 2.00

MS2104214

Purchased

No

105

Each

4,399.000

4

8

\*MS210421 4\*

Locknut

DAS  
46  
9-89

DAS  
38  
9-89

\*\*

DAS  
27  
9-89

4/12/11

DAS  
V6  
9-89

## Location

## Loc Qty

## Loc Code

ST007

12

121444

12

ST260a

2000

m130799

2000

ST273A

894

m129934

894

ST305

1493

111827

2

126275

5

m126015

12

m126275

39

m127255

63

m127376

9

m127813

741

m128300

69

m129472

53

m130922

500



DEC 02 2014

## 5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

\*INCLUDED AS PART OF D2011-101 MIRROR

1863



**Work Order ID 119576**

November-21-14 11:54:50 AM

**\*119576\***

Page 1

Item ID: D350-561-141

Revision ID:

Item Name: Single Mirror Installation RH

Start Date: 5/15/14 Start Qty: 2.00

Required Date: 5/15/14 Req'd Qty: 2.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

**\*100\***

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-561-141 CHG003

*SL*  
*Label only**h* *14.19.02*

105

Pick Kit

0.00

**\*105\***

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00

**\*110\***

QC

Memo

0.00

Quality Control



